

NAZDAR®



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DA Series Nylon and Flock Screen Ink & DA Accelerator (2 Part)

Highly opaque and extremely flexible and elastic inks for printing and flocking most synthetic and natural textiles, includes waterproof nylon and other synthetics having a finish. (Pre-testing of waterproof nylon is recommended.) DA Series have virtually unlimited resistance to laundering and dry cleaning as well as ironing.

The DA Accelerator has been formulated to accelerate drying times of DA Series Nylon Inks.

SUBSTRATES: Cotton, cotton blends, synthetics, waterproof nylon, and finished synthetics.

END USES: Nylon jackets.

MIXING INSTRUCTIONS: DA Series is a two-part polymerizing system. All colours must be mixed with DA176 Catalyst in a proportion of 3.5 parts of colour to AT LEAST one part of catalyst BY WEIGHT. Catalyst DA176 is sensitive to moisture changes and should be stored in a cool, dry place. Catalyst should be kept tightly closed at all times. Use one quart of DA ink with a half pint of DA176 Catalyst and add up to 75 drops (1 gram) of DA Accelerator. Stir well.

FINISH: Gloss.

DRYING: DA Series will in most cases air-dry overnight for subsequent handling depending on ink/catalyst ratio. The ink will continue to cure for three to four days. Full resistance to washing and dry cleaning is effected approximately seven days after printing. Heat-curing at 300-325°F (148-160°C) is required for periods ranging from seven to 10 minutes. Correct use of DA Accelerator will reduce the drying time of DA Series Inks to four minutes at 300°F (149°C).

CODE NO.	DESCRIPTION	US. GALLON
+ DA 104	BRIGHT RED	inquire price
+ DA111	BLACK	390.00
+ DA112	WHITE	480.00
+ DA 152	Light Blue	inquire price
+ DA 156	Brilliant Blue	inquire price
+ DA 170	Clear	qt. 79.00 inquire price
+ DA 176	Catalyst	inquire price
+ DA1882	ACCELERATOR - size 500ml	inquire price
+ RE188	THINNER -----	inquire price
+ RE189	RETARDER -----	inquire price
+ RE187	THINNER -----	inquire price

[click here for color card](#)

STENCILS: Direct emulsions, photographic stencils or water soluble knife cut film.

SQUEEGEE: 60-80 durometer, square-edged blade.

CLEAN UP: VF184 Screen Wash.

OPACITY: All colours have excellent opacity and may be printed onto black or other dark grounds.

COVERAGE: Approximately 500-600 sq. ft./gal., depending upon screen fabric mesh.

MESH: 110-200 monofilament mesh is recommended.

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PX Series Perma-Flex Flock Adhesive Ink DISCONTINUED