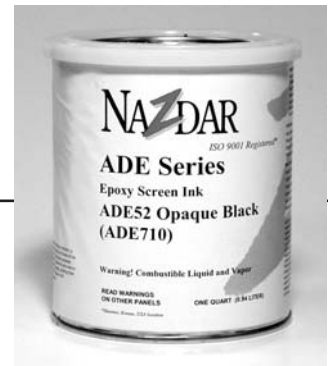




NAZDAR

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ADE Series Epoxy Screen Ink (2 Part)

ADE inks are formulated with high-quality epoxy resins for excellent adhesion to a wide range of hard-to-print substrates. ADE provides outstanding solvent, chemical and abrasion resistance. ADE is a two-part ink system and must be initiated with ADE677 catalyst prior to use.

SUBSTRATES: Epoxy, melamine, treated polyethylene, polypropylene, metals, glass, PC boards.

END USES: Ideal for electronic and industrial applications.

MESH: 200-305 monofilament polyester or stainless steel mesh.

STENCIL: Direct method photo emulsion or equivalent. Also, any solvent resistant film or photo emulsion.

INK PREPARATION: Before using ADE ink, add 1 part ADE677 Catalyst to 5 parts ink. Pot life of catalysed ADE ink is approximately 6-8 hours. ADE678 High Performance Catalyst and ADE679 Snowboard Catalyst - Contact Technical Service for special data sheet.

AIR DRY: 30-60 minutes at room temperature.

FORCE-DRY: 3-5 minutes at 150°-180°F. Baking ADE prints for 10 minutes at 300°-325°F will produce the hardest, most durable prints.

EXTENDERS / ADDITIVES: To extend colour and / or reduce pigmentation, add ADE26 Mixing/Metallic Clear. For printing halftones and fine details, add ADE90 Heavy Body Base. For best printing results, reduce ink with 5-15% (by weight) RE190 Thinner. To prevent drying in screen under hot, humid conditions, add RE182 sparingly.

CLEAN UP: SW37 Wash Up.

CODE NO.	DESCRIPTION	PRICES: Kg. (qt.)	U.S. GAL
ADE11	LEMON YELLOW	\$ 51.20	215.50
ADE12	MEDIUM YELLOW	51.20	215.50
ADE19	FIRE RED	50.50	191.30
ADE22	ULTRA BLUE	50.70	191.80
ADE26	MIXING METALLIC CLEAR	33.20	118.40
ADE315	EMERALD GREEN	63.10	246.60
ADE456	HT PROCESS BLUE	48.10	183.50
ADE52	OPAQUE BLACK	34.90	127.30
ADE75	OPAQUE WHITE	28.40	132.50
ADE78	HIGH INTENSITY WHITE	28.00	143.00
PANTONE COLOURS			
ADE358	TINTING WHITE	28.00	
ADE359	TINTING BLACK	33.70	
ADE360	ORANGE	52.50	
ADE361	YELLOW	54.80	
ADE362	WARM RED	52.90	
ADE363	RUBINE RED	47.60	
ADE364	RHODAMINE RED	48.10	
ADE365	PURPLE	47.10	
ADE366	VIOLET	47.60	
ADE367	REFLEX BLUE	46.10	
ADE368	PROCESS BLUE	45.10	
ADE369	GREEN	45.40	
		half pint	litre
ADE677	CATALYST	18.90	73.20
ADE678	GLASS CATALYST	—	91.90
ADE679	SNOWBOARD CATALYST	—	73.30
RE190	THINNER (T976B)	—	72.85
RE182	RETARDER	—	67.50

CAUTION: It is the printer's responsibility to pretest the ink selected prior to engaging in a production run. Allow at least 24 hours after test printing to evaluate the suitability of the ink and its adhesion to the surface. Before using, the printer shall determine the suitability of the product for its intended use.

+Based on information from our suppliers, these products are made from raw materials that contain less than 0.06% lead.

MAPRIN

MAPRIN Textile Dyes - Water Base - Non Toxic

PRODUCT FEATURES:

•Colour Fast •Water wash-up •Ease of printing •Process colours available •Machine washable - dry cleanable.

PRODUCT DESCRIPTION: A heat cure water-based dye, ready to print. Contains all necessary binders, defoamers, etc.

FRAME MESH: A 110 mesh is recommended.

SUBSTRATES: Most textiles such as cotton and polyester.

DRYING: Curing will take place at 250° to 315°F for 3 minutes. Dyes must be dry before actual curing takes place. Ironing for 1 minute at a hot setting, 2 minutes at a medium setting will also work. Heat lamps, hot presses may be used. Only dry heat will cure.

STANDARD COLOURS - QUART - \$18.75

Opaque White	Black
Process Blue	Process Red
Green	Clear
Brown	Navy Blue
Red	Process Yellow
Process Magenta	Orange - 2R
Blue	Process Black
Yellow	Scarlet C
Orange - R	

METALLIC COLOURS - PINTS - \$18.75

Gold and Silver